

Sheetmetal Gage Conversion Chart

Gage No.	Steel	Stainless Steel	Aluminum
7	179	-	-
8	.164	.172	-
9	.150	.156	-
10	.135	.141	-
11	.120	.125	-
12	.105	.109	-
13	.090	.094	.072
14	.075	.078	.064
15	.067	.070	.057
16	.060	.063	.051
17	.054	.056	.045
18	.048	.050	.040
19	.042	.044	.036
20	.036	.038	.032
21	.033	.034	.028
22	.030	.031	.025
23	.027	.028	.023
24	.024	.025	.020
25	.021	.022	.018
26	.018	.019	.017
27	.016	.017	.014
28	.015	.016	-
29	.014	.014	-
30	.012	.013	-
31	-	.011	-

Metric/Inch Conversion Chart

Millimeters	Fractions	Inches
.397	1/64	.015625
.794	1/32	.03125
1.191	3/64	.046875
1.588	1/16	.0625
1.984	5/64	.078125
2.381	3/32	.09375
2.778	7/64	.109375
3.175	1/8	.125
3.572	9/64	.140625
3.969	5/32	.15625
4.366	11/64	.171875
4.762	3/16	.1875
5.159	13/64	.203125
5.556	7/32	.21875
5.953	15/64	.234375
6.350	1/4	.25
6.747	17/64	.265625
7.144	9/32	.28125
7.541	19/64	.296875
7.938	5/16	.3125
8.334	21/64	.328125
8.731	11/32	.34375
9.128	23/64	.359375
9.525	3/8	.375
9.922	25/64	.390625

Millimeters	Fractions	Inches
13.097	33/64	.515625
13.494	17/32	.53125
13.891	35/64	.546875
14.288	9/16	.5625
14.684	37/64	.573125
15.081	19/32	.59375
15.478	39/64	.609375
15.875	5/8	.625
16.272	41/64	.640625
16.669	21/32	.65625
17.066	43/64	.671875
17.462	11/16	.6875
17.859	45/64	.703125
18.256	23/32	.71875
18.653	47/64	.734375
19.050	3/4	.75
19.447	49/64	.765625
19.844	25/32	.78125
20.241	51/64	.796875
20.638	13/16	.8125
21.034	53/64	.828125
21.431	27/32	.84375
21.828	55/64	.859375
22.225	7/8	.875
22.622	57/64	.890625

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